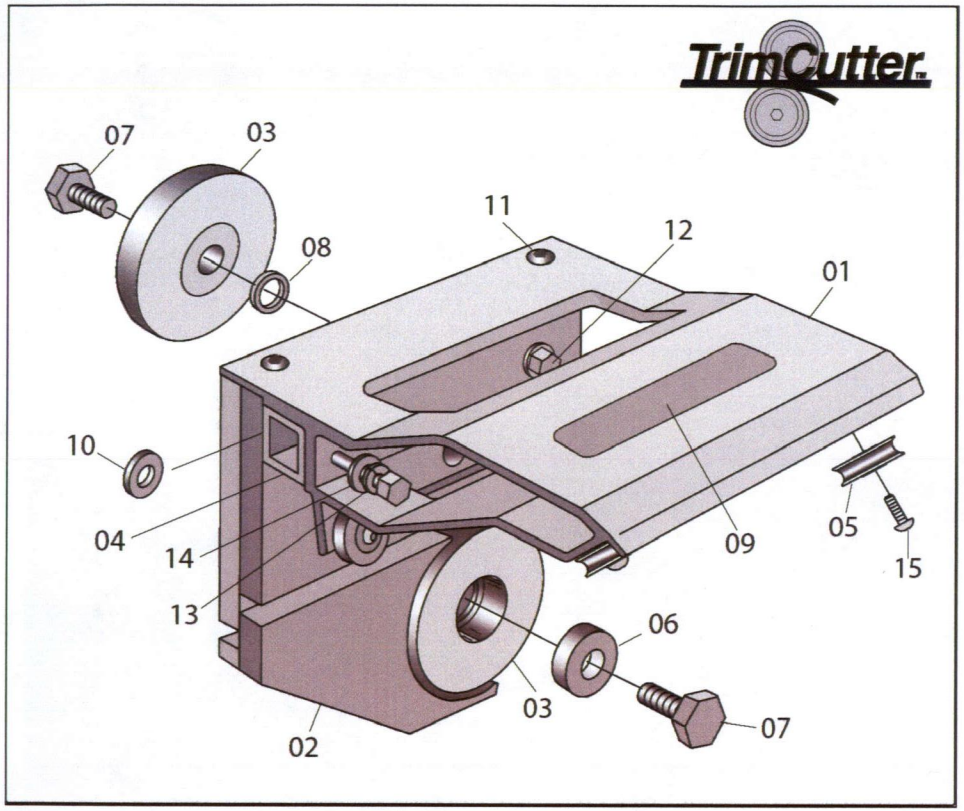

Ref	Description	Part No	Qty Req
01	Carriage	4021	1 ea
02	Knife Block	4006	1 ea
03	Knife	3095	2 ea
04	Spacer Tube	4008	1 ea
05	Guide Bearing	4026	4 ea
06	Knife Bearing	4066	2 ea
07	Arbor Bolt	4057	2 ea
08	Arbor Spacer	4058	2 ea

Ref	Description	Part No	Qty Req
09	Label	4067	1 ea
10	Track Spacer	4011	1 ea
11	1/4-20x5/8 Scw	2019	2 ea
12	1/4-20x 1 3/4 Scw	2046	2 ea
13	1/4 Lock Wash	2500	2 ea
14	1/4 Flat Wash	2510	2 ea
15	1/4-20x3/4 Scw	2020	4 ea

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TrimCutterUserGuide.indd 16 msd/ee Effective 111103 rev. 051311
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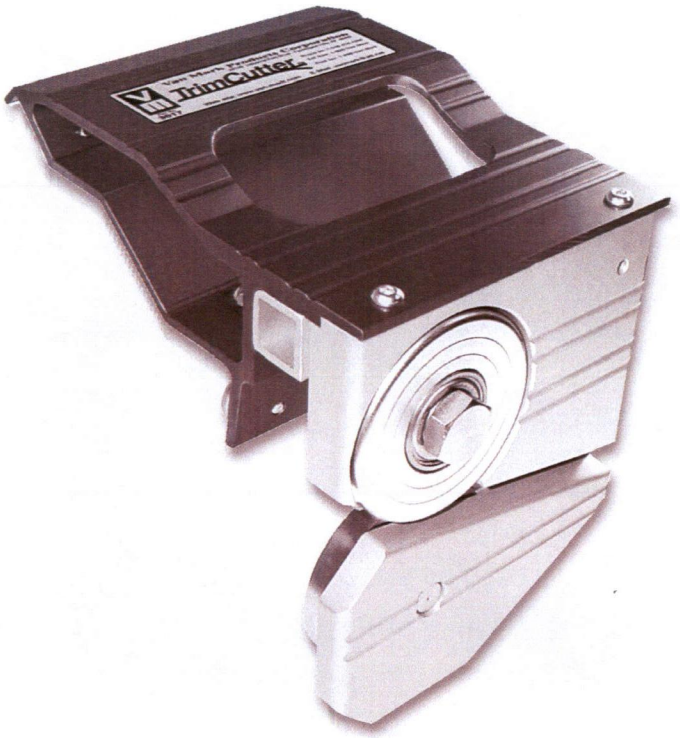
TrimCutter™

Model
3017



CONTENTS

Getting Started.....pg. 2
Operation.....pg. 2
Using with Coil Dispenser™....pg. 3
Parts List.....pg. 4

Van Mark
The Mark of Quality

User's Guide

GETTING STARTED

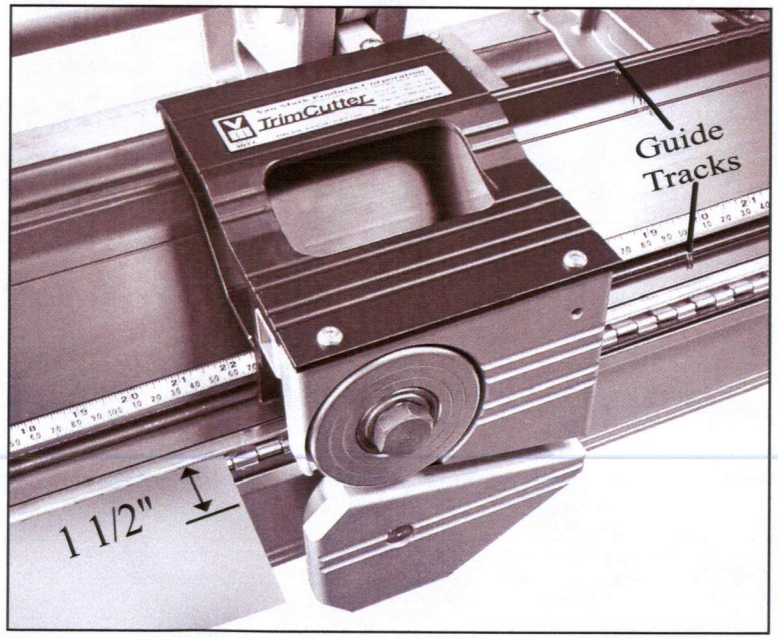
Your new Van Mark TrimCutter™ is designed for use on Mark I, II, IV & Metal Master® 20™ Series brakes. Read all instructions and safety information prior to using this tool.

IMPORTANT SAFETY NOTE:

A. Always keep hands and fingers clear of the knives during all phases of use.
B. If using both hands to push tool through material, ensure hands are not in the path of the exiting material as it leaves the rear area of the tool.
C. Remove tool prior to bending material. Failure to do so can cause the tool to fall from brake resulting in tool damage or personal injury to user.
D. Never use tool to cut material not firmly clamped in brake.

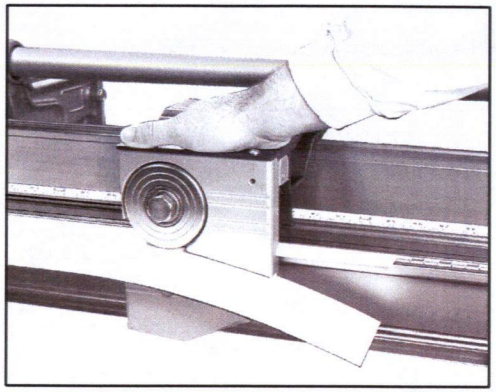
OPERATION

1. Measure material and place marks at opposite ends where cut is to be made. TrimCutter™ cuts 1 1/2 inches out from the stainless steel edge. Clamp material firmly in place.

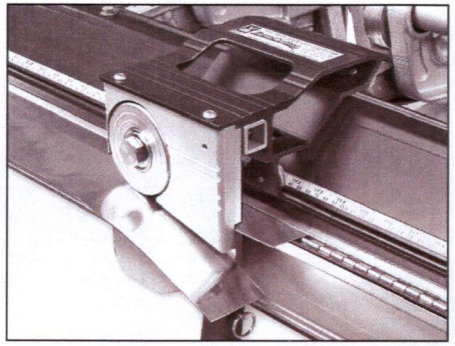


Measure cut line 1 1/2 inches from stainless steel edge.

OPERATION (cont.)

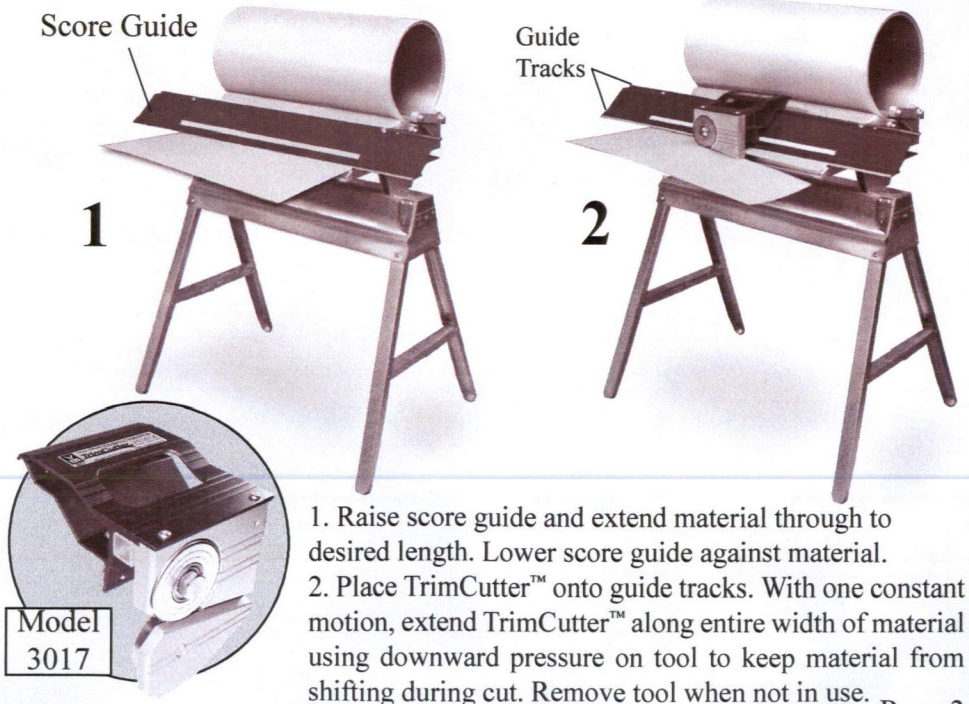


2. While facing the brake, place tool onto guide tracks and to the right of clamped material. Ensure all 4 guide bearings are properly seated onto tracks and that tool rolls freely. Insert fingers into opening to grip tool and extend along entire piece.



3. As tool is extended along brake, cut material lowers to ground. Prior to making cuts, ensure ground contact will not mar or damage material. Remove tool from brake after cut and prior to bending. Store tool in safe dry area when not in use.

Using TrimCutter™ w/Coil Dispenser™



1. Raise score guide and extend material through to desired length. Lower score guide against material.
2. Place TrimCutter™ onto guide tracks. With one constant motion, extend TrimCutter™ along entire width of material using downward pressure on tool to keep material from shifting during cut. Remove tool when not in use.